AGREEMENT: All of the terms, conditions and information contained in this 2014-2015 IIT Residence and Greek Life Contract for Room and Board (“Contract”) are an integral and binding part of this Contract. This Contract is made and entered into between Illinois Institute of Technology (“IIT”) and the undersigned student (or his/her legal guardian if said student is under the age of 18) (“Student”). Student shall be assigned to a residential unit as determined by IIT. The Contract term is from August 20, 2014 to May 10, 2015 (the “Term”). Student shall pay, in full, the balance of room and board charges per the payment plan selected by Student as described in the Bulletin and Schedule of Classes, the terms of which are hereby incorporated by this reference. It is further agreed and understood that room and board charges are subject to modification by IIT in the event either Student’s room assignment changes or the number of students assigned to his/her room changes during the Contract period. This Contract may only be terminated (i) with the prior written approval of the Director of Residence and Greek Life, and (ii) in accordance with the terms and provisions set forth in Section Q.

A. INTRODUCTION
All material contained on this page is, and shall be deemed, an integral and binding part of this Contract. It is Student’s responsibility to become familiar with and to abide by all provisions of this Contract, and by executing this Contract, Student is acknowledging that he/she has done so. Student shall also comply with all rules, regulations, policies, and procedures set forth in the IIT Residence Hall Handbook and IIT Student Handbook, all of which are hereby incorporated by this reference.

B. GENERAL TERMS AND CONDITIONS
IIT and Student intend to maintain this Contract in full force and effect for the Term (which corresponds to IIT’s academic year), provided, however, that the parties expressly agree that this Contract shall automatically terminate, though the student shall remain subject to a cancellation charge as provided for herein, and that Student must immediately “check out” of his/her room on the date he/she is no longer enrolled at IIT. Student agrees to comply promptly and fully with all oral and written instructions of IIT officials relating to the conditions of this Contract. Student shall not make or permit any use of his/her assigned room or residence hall or dining privileges for (i) any commercial purposes, or (ii) in violation of any applicable law or regulation. (See Section G below.) Student, in accordance with the IIT Residence Hall Handbook and IIT Student Handbook, including, but not limited to those related to alcohol, narcotics, smoking gambling, firearms and weapons, or (iii) any activity, which, in the opinion of IIT officials, violates any law or IIT regulation; is dangerous to life, limb or property; interferes with the study, sleep or comfort of any resident of the building; or permits occupancy by any but students duly assigned by IIT Residence and Greek Life staff.

C. ROOM ASSIGNMENT POLICIES
Student acknowledges that IIT makes housing assignments for the entire academic year or remaining portion thereof. Under no circumstances will IIT make assignments or approve any room changes based upon any applicable, statutorily prohibited factor, including, without limitation, race, sexual orientation, national origin, or religion. Singles and/or temporary housing may be assigned at the discretion of the Residence and Greek Life staff or designee, but such double rooms assigned as singles may revert back to double rooms if the Residence and Greek Life staff or designee determines, in his/her discretion, reasonable reasons exist. Priorities for specific housing preferences are based upon the criteria included in this Contract and the date and time of receipt of this Contract by Residence and Greek Life. In the event student fails to occupy assigned accommodations or before the first day of classes of a semester without having contacted Residence and Greek Life in writing, then the space may be assigned to another individual, this Contract may be terminated, and cancellation fees may be assessed. All room and roommate changes must be approved by the Residence and Greek Life staff or designee and/or other authorized IIT officials. Room changes between buildings are not permitted without approval by the Residence and Greek Life staff or designee. Room change requests will only be honored during the designated room change period, unless the change is a result of consolidation. (See Section E below.) In accordance with applicable policies, all IIT first-year students are required to live in IIT residence halls or other IIT-approved housing or with his/her parent/guardian.

D. BOARD PLAN
Student is required to participate in an IIT-sponsored board plan, unless otherwise indicated. The board plan period is from August 20 to December 13, 2014 (Fall Semester) and January 11 to May 9, 2015 (Spring Semester). Student’s minimum required board plan is based on his/her class level and/or residence hall assignment. With respect to board plans, Student shall comply with all rules, regulations, policies and procedures set forth in this Contract, the IIT Residence Hall Handbook and IIT Student Handbook. No request to change Student’s board plan will be honored or processed during the Term, unless such request is made in writing during the first two weeks of the Fall or Spring Semester. Board plan change requests, including cancellation, must be submitted to Residence and Greek Life online at: http://www.iit.edu/housing/. Student acknowledges that no cafeteria service is available between December 13, 2014 and January 11, 2015 and that only an alternate cafeteria service is offered during Spring Break. Board plan benefits, including meals and bonus points, do not transfer if Student changes his/her board plans in any way. Board plan values, including bonus points, will roll forward between semesters within an academic year, but any remaining meal plan value at the end of Spring Semester will be forfeited.

E. CONSOLIDATION POLICY
If Student has not contracted for a single occupancy room and is without an assigned room/suite mate at any time during the Term, he/she may receive written notice that he/she has been placed into room/suite consolidation. Consolidation requires Student to select or be matched with a room/suite mate from a list of residents who also do not have room/suite mates. The list will be provided by the Residence and Greek Life staff or designee. A change in rooms/suites and/or room/suite mates must be approved in writing by the Residence and Greek Life staff or designee before the move, and such move must be completed within 48 hours after approval, unless otherwise noted in the approval. If an approved move has not been completed within the designated time period, then IIT may automatically begin to charge Student, and he/she, shall be obligated to pay, the single room rate, may be reassigned to another room or suite, or may be required to receive a newly assigned room/suite mate.

F. DAMAGES; CONDITIONS OF ROOMS
Student will be held financially responsible for damage (other than normal wear and tear) to his/her room and in other areas of the residence hall complex (including, but not limited to, fire damage). Damage assessments will be billed to Student’s account. If Residence and Greek Life is not able to identify a responsible party, or parties, and/or no person or persons take responsibility for damages, it is understood and agreed that all occupants of a room will be billed equally for room damages. The condition of Student’s room will be verified through a Room Condition Form, which is completed by Student at check-in. Failure to return the RCF within 72-hours of check-in will result in a $50 fee. Damage done to central areas not assignable to specific individuals may be pro-rated to all Students residing on that floor or in the complex. Student is not permitted to install additional or different locks of any type on room doors. Such locks will be removed by IIT staff at the expense of the room occupants. Reasonable cleanliness of the room is the responsibility of the occupants of that room. Periodic room inspections may be made by authorized IIT officials for the purpose of ascertaining damage or conditions deemed potentially threatening to health or safety. The times for these inspections, except during deemed emergencies and any vacation period, will be announced at least 24 hours in advance. Student is promptly correct deficiencies discovered as a result of a room inspection. Student is required to place maintenance requests for room damages through the Residence and Greek Life website at: http://housing.iit.edu. Student is held personally and financially responsible for all behavior that takes place within or emanates from his/her assigned room.

G. LIABILITY
IIT assumes no responsibility or liability for the personal property of Student. This includes, but is not limited to, damage or loss due to fire, theft, flooding, vandalism, abandonment, and the like. If Student desires this kind of protection, he/she must make his/her own arrangements for such insurance.

H. ACCESS
Access to campus housing is through the IIT-issued student HawkCard ID (the “ID card”). The ID card also acts as the meal pass for all IIT cafeterias. All guests must be signed into the residence halls in accordance with current guest policies. (See the IIT Residence Hall Handbook.) Student will be held responsible for the behavior of his/her guests. Student must carry his/her ID card at all times to enter the building and/or to use his/her meal plan. If Student cannot show a valid ID card, he/she may be denied access to his/her assigned building and may be unable to use his/her meal plan. Lost or broken ID cards must be reported to Access, Card, and Parking Services immediately and must be replaced within one business day of reported loss/damage. A replacement fee will be charged for all malfunctioning, lost, stolen or damaged ID cards.

I. ROOM INSPECTION, ENTRY AND SEARCH
It is the policy of IIT to grant students only such limited privacy in their rooms as may be consistent with the basic responsibilities of IIT to fulfill its educational functions and to conduct its day-to-day operations. Student acknowledges that these responsibilities require IIT to have a reasonable right to enter Student’s room to assure proper upkeep, confirm occupancy, to provide for the health and safety of Student and/or other students, and/or to investigate, when reasonable suspicion exists, possible violations of law or IIT regulations occurring therein. In furtherance of the foregoing, regular room inspections will take place at least once per semester.
K. UNAUTHORIZED USE OF ROOMS
Student shall neither allow anyone to live in his/her room who is not assigned to the room by an authorized IIT official nor assign or sublease this Contract to any other person. Any unauthorized person living in the room will be deemed to be trespassing and may be subject to appropriate legal action, and Student may be subject to disciplinary action. Any attempted assignment or sublease of this Contract shall be automatically deemed null and void and of no effect, and Student shall remain fully liable under this Contract.

L. CHECK-IN and CHECK-OUT
Student move-in or check-in will occur on the first day of the Contract’s Term. If Student is granted permission to arrive prior to August 20, 2014, all Contract terms, including cancellation assessments, will apply as of the date of Student’s actual move-in, including temporary and short-term housing. Early arrival requests, which must be approved by Residence and Greek Life, must be submitted through the Residence and Greek Life website at: http://housing.iit.edu. Provided his/her request for early arrival is granted, Student check-in may occur prior to the first day of the Contract, and will result in additional nightly fees for early arrival. Cancellation terms (See Section Q below) are effective upon Student check-in.

Student will not be considered officially checked out of his/her room until all personal possessions are removed and room keys are returned. Student agrees to follow the current check-out policy when moving out of the residence hall. (See the IIT Residence Hall Handbook for the most current version of the check-out policy and associated fees.) Student will be assessed a $150 fee for not following check-out procedures.

M. KEYS & PASSES
One room key and one mailbox key shall be issued to Student. (The ID card functions as a room key for State Street Village students.) Said keys shall remain IIT property licensed to Student only so long as Student may rightfully occupy the residence hall room to which said keys correspond. Student shall not deliver, surrender or otherwise relinquish possession of said keys to another person without the prior written consent of an authorized IIT official, nor shall Student duplicate or modify said keys or cause or permit said keys to be duplicated or modified. As further explained below, if Student loses or fails to return his/her keys, he/she will be assessed a lock change charge per key. Replacement cost for loss of student ID card will result in a card replacement fee. Unauthorized possession, duplication, or modification of said keys may be grounds for disciplinary action and/or criminal prosecution.

N. NONWAIVER OF COVENANTS AND CONDITIONS
Student shall deliver possession of said keys to an authorized IIT official immediately upon termination, regardless of the cause, of Student’s right to occupy the room to which said keys provide access, or otherwise immediately upon demand of such official. Violations of any provision of this paragraph, including, but not limited to, failure to return said keys to IIT because of theft or loss, shall subject Student to a replacement fee and may be grounds for declaring Student in breach of this Contract or the taking of other actions by IIT. The ID card issued to Student shall allow entry into the residence hall only so long as Student may rightfully occupy the residence hall room to which Student is assigned. Student may not lend his/her ID card to any other person. Unauthorized use of ID cards will be reported to the relevant IIT officer for possible disciplinary action.

O. RESERVATION OF RIGHTS
IIT reserves the right to make assignments of space (See Section C above); to authorize or deny room or roommate changes (See Sections C and E above); to consolidate vacancies (See Section E above); or to require Student to move from one room or hall to another, as determined by IIT, in its discretion to be in the best interest of Student, other students and/or IIT.

P. NON-DISCRIMINATION
IIT is committed to the exploration of values and new ideas. IIT, therefore, seeks to provide a learning environment free of harassment and discrimination against any person or group based on race, gender, sexual orientation, age, national origin, religion, marital status, disability or other applicable statutorily protected factor. It is understood that any such discriminatory or harassing behavior on the part of Student shall be a material breach of this Contract.

Q. CANCELLATION POLICY
This Contract for the Term, which corresponds to IIT’s 2014-2015 academic year. To cancel, Student must submit a written request for Room and Board Contract cancellation to Residence and Greek Life. Cancellation requests must be submitted through the Residence and Greek Life website at: http://housing.iit.edu. Cancellation requests submitted by any other means will not be honored or processed. Student acknowledges and agrees that IIT reserves the right to assess the following cancellation fees in the event Residence and Greek Life agrees to the early termination of this Contract: (See chart below)

<table>
<thead>
<tr>
<th>Effective Date of Termination (Academic Year Contract)</th>
<th>Effective Date of Termination (Spring Only Contract)</th>
<th>Cancellation Charge</th>
<th>Cancellation Charge Room Contract Owed</th>
<th>Cancellation Charge Board Contract Owed</th>
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<tr>
<td>Date of Contract Submission through May 31, 2014</td>
<td>Date of contract Submission through November 30, 2014</td>
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<td>0%</td>
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<td>June 1–June 30, 2014</td>
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<tr>
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<td>Any time on or after January 1, 2015</td>
<td></td>
<td>100%</td>
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<tr>
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