AGREEMENT: All of the terms, conditions and information contained in this 2020-21 Illinois Institute of Technology (“Illinois Tech”) Office of Residence Life Contract for Room and Board (“Contract”) are an integral and binding part of this Contract. This Contract is made and entered into between Illinois Institute of Technology (“Illinois Tech”) and the undersigned student (or their legal guardian if said student is under the age of 18) (“Student”). Student shall be assigned to a residential unit as determined by Illinois Tech. This contract term is from January 2021 to May 2021 (the “Term”). Student shall pay, in full, the balance of room and board charges per the payment plan selected by Student as described in the Bulletin and Schedule of Classes, the terms of which are hereby incorporated by this reference. It is further agreed and understood that room and board charges are subject to modification by Illinois Tech in the event either Student’s room assignment changes or the number of students assigned to their room changes during the Contract period. This Contract may only be terminated (i) with the prior written approval of the Associate Vice Provost of Residence Life and Housing or Dean of Students, and (ii) in accordance with the terms and provisions set forth in Section Q.

A. INTRODUCTION
All material contained in this document is, and shall be deemed, an integral and binding part of this Contract. It is Student’s responsibility to become familiar with and to abide by all provisions of this Contract, and by executing this Contract, Student is acknowledging that they have done so. Student shall also comply with all rules, regulations, policies, and procedures set forth in the Illinois Tech Office of Residence Life Handbook and Illinois Tech Student Handbook, all of which are hereby incorporated by this reference.

B. GENERAL TERMS AND CONDITIONS
Illinois Tech and Student intend to maintain this Contract in full force and effect for the Term (which corresponds to Illinois Tech’s academic year); provided, however, that the parties expressly agree that this Contract shall automatically terminate, though the student shall remain subject to a cancellation charge as provided for herein, and that Student must immediately “check out” of their room on the date they are no longer enrolled at Illinois Tech or VanderCook. Student agrees to comply promptly and fully with all oral and written instructions of Illinois Tech officials relating to the conditions of this Contract. Student shall not make or permit any use of their assigned room or residence hall or dining privileges for (i) any commercial purposes, or (ii) in violation of any amendment, state, or local law, ordinance or regulation or Illinois Tech policy, including, but not limited to those related to alcohol, narcotics, smoking, gambling, firearms, weapons and COVID-19, or (iii) any activity, which, in the opinion of Illinois Tech officials, violates any law or Illinois Tech regulation, including Illinois Tech policies concerning COVID-19: is dangerous to life, limb or property; interferes with the study, sleep, or comfort of any resident of the building; or permits occupancy by any but students duly assigned by Illinois Tech Office of Residence Life staff.

C. ROOM ASSIGNMENT POLICIES
Student acknowledges that Illinois Tech makes housing assignments for the entire academic year or remaining portion thereof. Under no circumstances will Illinois Tech make assignments or approve any room changes based upon any applicable, statutorily prohibited factor, including, without limitation, race, sexual orientation, national origin, or religion. Singles and/or temporary housing may be assigned at the discretion of the Office of Residence Life staff or designee, but such double assigned rooms as singles may revert back to double rooms if the Office of Residence Life staff or designee determines, in their discretion, reasonable considerations exist. Priorities for specific housing preferences are based upon the criteria included in this Contract and the date and time of receipt of this Contract by Office of Residence Life. If Student fails to occupy assigned accommodations on or before the first day of classes of a semester without having contacted the Office of Residence Life in writing, then the space may be assigned to another individual, this Contract may be terminated, and cancellation fees may be assessed. All room and roommate changes must be approved by the Office of Residence Life staff or designee and/or other authorized Illinois Tech officials. Room changes between buildings are not permitted without approval by the Office of Residence Life staff or designee and/or other authorized Illinois Tech officials. Room changes between buildings are not permitted without approval by the Office of Residence Life staff or designee and/or other authorized Illinois Tech officials. Room changes between buildings are not permitted without approval by the Office of Residence Life staff or designee and/or other authorized Illinois Tech officials.

D. BOARD PLAN
In Student is an undergraduate, Student is required to participate in the Illinois Tech – sponsored board plan. The board plan period is from January 4, 2021 to May 9, 2021(spring semester). Student’s minimum required board plan is based on their class level and/or residence hall assignment. With respect to board plans, Student shall comply with all rules, regulations, policies and procedures set forth in this Contract, the Illinois Tech Office of Residence Life Handbook, and Illinois Tech Student Handbook. No request to change Student’s board plan will be honored or processed during the Term, unless such request is made in writing during the designated meal plan change period. Board plan change requests, including cancellation, must be submitted to Office of Residence Life online via the meal plan change form at web.iit.edu/housing. Student acknowledges that no dining service is available between December 13, 2020 and January 03, 2021 and that only limited dining service is offered during Spring Break. Board plan benefits, including meals and bonus points, do not transfer if Student changes their board plans in any way. Board plan values, including bonus points, will roll over between semesters within an academic year, but any remaining meal plan value at the end of spring semester will be forfeited.

E. CONSOLIDATION POLICY
If Student has not contracted for a single occupancy room and is without an assigned room/suite mate at any time during the Term, they may receive written notice that they have been placed into room/suite consolidation. Consolidation requires such Student to select or be matched with a room/suite mate; this room/suite mate will come from the pool of other residents who also do not have a room/suite mate. All changes in rooms/suites and/or room/suite mates must be approved in writing by the Office of Residence Life staff or designee before the move. Illinois Tech will use best efforts to accommodate Student’s choice of new room/suite and/or room/suite mate but Student may be reassigned to another room or suite, or may be required to receive a newly assigned room/suite mate as determined by Illinois Tech in its sole discretion. If the required consolidation is not permitted within the designated time period, then Illinois Tech may automatically begin to charge Student, and they shall be obligated to pay, the single room rate.

F. DAMAGES; CONDITIONS OF ROOMS
Student will be held financially responsible for damage (other than normal wear and tear) to their room and in other areas of the residence hall complex (including, but not limited to, fire damage). Damage assessments will be billed to Student’s account. If Office of Residence Life is not able to identify a responsible party, or parties, and/or no person or persons take responsibility for damages, it is understood and agreed that all occupants of a room will be billed equally for room damage. The condition of Student’s room will be verified through a Room Condition Form (“RCF”), which is completed by Student at check-in. Failure to return the RCF within 72 hours of check-in will result in the staff detailing the state of the room to the most recent staff inspection. Damage done to central areas not assignable to specific individuals may be pro-rated to all Students residing on that floor or in the complex. Student is not permitted to install additional or different locks of any type on room doors. Such locks will be removed by Illinois Tech staff at the expense of the room occupants.

G. LIABILITY
Illinois Tech assumes no responsibility or liability for the personal property of Student. This includes, but is not limited to, damage or loss due to fire, theft, flooding, vandalism, abandonment, and the like. If Student desires this kind of protection, they must make their own arrangements for renter’s insurance.

H. ACCESS
Access to campus housing is through the Illinois Tech -issued student HawkCard ID (the “ID card”). The ID card also acts as the meal pass for all Illinois Tech dining locations. All guests must be signed into the residence halls in accordance with current guest policies. (See the Illinois Tech Office of Residence Life Handbook.) Student will be held responsible for the behavior of their guests. Student must carry their ID card at all times to enter the building and/or to use their meal plan. If Student cannot show a valid ID card, they may be denied access to their assigned building and may be unable to use their meal plan. Lost or broken ID cards must be reported to Access Card, and Parking Services immediately and must be replaced within one business day of reported loss/damage. A replacement fee will be charged for all malfunctioning, lost, stolen, or damaged ID cards.

I. ROOM INSPECTION, ENTRY, AND SEARCH
It is the policy of Illinois Tech to grant students only such limited privacy in their rooms as may be consistent with the basic responsibilities of Illinois Tech to fulfill its educational functions and to conduct its day-to-day operations. Student acknowledges that these responsibilities require Illinois Tech to have a reasonable right to enter Student’s room to assure proper upkeep, confirm occupancy, and to provide for the health and safety of Student and/or other students, and/or to investigate, when reasonable suspicion exists, possible violations of law or Illinois Tech regulations, including, without limitation, those related to drugs, alcohol, weapons and COVID-19, occurring therein. In furtherance of the foregoing, regular room inspections will take place at least once per semester.
J. VACATION PERIOD
All residence halls will remain open throughout the Term, including during semester recess, which runs from December 13, 2020 - January 3, 2021 (the "Vacation Period"). Students not living in the residence halls for the spring semester must vacate their rooms by noon on December 13, 2020, absent prior written permission from the Office of Residence Life to remain in their rooms beyond this date. Any unauthorized individual living in the residence halls during the vacation period will be assessed a daily fee of $45 per night and an improper check-out fee and will be reported to the relevant Illinois Tech officer for possible disciplinary action. Student staying for the spring semester is not required to turn in their room or mail keys during the Vacation Period, but a fee will be assessed for any missing key(s) at the time of the re-opening of the halls in January. (See Section M).

K. UNAUTHORIZED USE OF ROOMS
Student shall neither allow anyone to live in their room who is not assigned to the room by an authorized Illinois Tech official nor assign or sublease this Contract to any other person. Any unauthorized person living in the room will be deemed to be trespassing and may be subject to appropriate legal action, and Student may be subject to disciplinary action. Any attempted assignment or sublease of this Contract shall be automatically deemed null and void and of no effect, and Student shall remain fully liable under this Contract.

L. CHECK IN and CHECK OUT
Student move in or check in will occur on the first day of the Contract’s Term. If Student is granted permission to arrive prior to January 04, 2021 all Contract terms, including cancellation assessments, will apply as of the date of Student’s actual move-in, including temporary and short-term housing. Early arrival requests, which must be approved by the Office of Residence Life, must be submitted through the Office of Residence Life website at: http://web.illinois.edu/housing. Provided their request for early arrival is granted, Student check in may occur prior to the first day of the Contract, and will result in additional nightly fees for early arrival. Cancellation terms (See Section Q below) are effective upon Student check in.

Student will not be considered officially checked out of their room until all personal possessions are removed and room keys are returned. Student agrees to follow the current check-out policy when moving out of the residence hall. (See the Illinois Tech Office of Residence Life Handbook for the most current version of the checkout policy and associated fees.) Illinois Tech reserves the right to require strict performance of any of the covenants or conditions of this Contract, Illinois Tech reserves the right to assess a $150 fee to a student who does not follow check out procedures. Other fees that may be incurred include, but are not limited to, cleaning fees, damage fees, and a nightly fee for each additional day past the contract end date.

M. KEYS AND PASSES
One room key and one mailbox key shall be issued to Student. (The ID card functions as a room key for State Street Village & Kacek students.) Said keys shall remain Illinois Tech property licensed to Student only so long as Student may rightfully occupy the residence hall room to which said keys correspond. Student shall not deliver, surrender, or otherwise relinquish possession of said keys to another person without the prior written consent of an authorized Illinois Tech official, nor shall Student duplicate or modify said keys or cause or permit said keys to be duplicated or modified. As further explained below, if Student loses or fails to return their keys, they will be assessed a lock change charge per key. Replacement cost for loss of student ID card will result in a card replacement fee. Unauthorized possession, duplication, or modification of said keys may be grounds for disciplinary action and/or criminal prosecution.

(Section M continued...) Student shall deliver possession of said keys to an authorized Illinois Tech official immediately upon termination, regardless of the cause, of Student’s right to occupy the room to which said keys provide access, or otherwise immediately upon demand of such official. Violations of any provision of this paragraph, including, but not limited to, failure to return said keys to Illinois Tech because of theft or loss, shall subject Student to a replacement fee and may be grounds for declaring Student in breach of this Contract or the taking of other actions by Illinois Tech. The ID card issued to Student shall allow entry into the residence hall only so long as Student may rightfully occupy the residence hall room to which Student is assigned. Student may not lend their ID card to any other person. Unauthorized use of ID cards will be reported to the relevant Illinois Tech officer for possible disciplinary action.

N. NONWAIVER OF COVENANTS AND CONDITIONS
The failure of Illinois Tech to require strict performance of any of the covenants or conditions of this Contract, or to avail itself to any rights or privileges enumerated herein in any one or more instances with regard to any one or more students, shall not constitute a waiver or relinquishment of its future right to enforce such covenant, condition, right, or privilege, and the same shall remain in full force and effect. The right of Illinois Tech of any payment, without knowledge of a breach of any covenant or condition hereof, shall not constitute a waiver of such breach. No waiver by Illinois Tech of any provision hereof shall be effective unless expressed in writing and signed by an authorized representative of Illinois Tech. This Contract shall be governed by and construed in accordance with the laws of the State of Illinois, without regard to its choice of law principles, and the parties agree to personal jurisdiction and venue in the state and federal courts located in Cook County, Illinois, in any suit or proceeding arising out of the subject matter of this Contract.

O. RESERVATION OF RIGHTS
Illinois Tech reserves the right to make assignments of space (See Section C above); to authorize or deny room or roommate changes (See Sections C and E above); to consolidate vacancies (See Section E above); to require Student to move from one room or hall to another, as determined by Illinois Tech, in its discretion to be in the best interest of Student, other students, and/or Illinois Tech.

P. NON-DISCRIMINATION
Illinois Tech is committed to the exploration of values and new ideas. Illinois Tech, therefore, seeks to provide a learning environment free of harassment and discrimination against any person or group based on race, gender, sexual orientation, age, national origin, religion, marital status, disability, or other applicable statutorily protected factor. It is understood that any such discriminatory or harassing behavior on the part of Student shall be a material breach of this Contract.

Q. CANCELLATION POLICY
This Contract is for the Term/s, which corresponds to Illinois Tech’s 2020-2021 academic year. To cancel, Student must submit a written request for Room and Board Contract cancellation to the Office of Residence Life via email send to: housing@illinois.edu. Cancellation requests submitted by any other means will not be honored or processed. Student acknowledges and agrees that Illinois Tech reserves the right to assess the following cancellation fees in the event Office of Residence Life agrees to the early termination of this Contract: (See chart below)

<table>
<thead>
<tr>
<th>Cancellation Terms</th>
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<tbody>
<tr>
<td>Effective Date of Termination (Spring Semester Contract)</td>
</tr>
<tr>
<td>October 19, 2020 - December 13, 2020</td>
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<tr>
<td>December 14, 2020 – December 27, 2020</td>
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<td>December 28, 2020 – January 31, 2021</td>
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<td>Anytime on or after February 1, 2021</td>
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